# Synthesis of 3-Arylpropylamine Derivatives from Aryl Halides Using Heck Reaction 

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As a part of our research directed toward the development of new capsaicinoids as analgesics, ${ }^{1}$ we found that $N$-(3-phe-nylalkyl)-homovanillic amide $\mathbf{1}$ has excellent in vivo analgesic activity in mice model test and the results of our study were published. ${ }^{2}$ In the reports, we emphasized that the chain length of phenylalkyl part of $\mathbf{1}$ is critical to provide high analgesic activity and three-carbon length ( $\mathrm{n}=1$ ) is optimal. In the continuing our efforts to investigate further structural requirements, we have focused on the synthesis of 3-arylpropylamine derivative $\mathbf{2}$, which is a key intermediate for synthesis of $\mathbf{1}$.


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2

Our initial attempt to synthesize 2 began with two-carbon homologation of substituted benzylchloride $\mathbf{3}$ using malonate chemistry to give 3 -arylpropionic acid $\mathbf{6}$, which was converted to corresponding amine $\mathbf{8}$ (eq. 1). ${ }^{3}$ Palladium-catalyzed hydrogenation of substituted cinnamic acid 4 also gave 3-arylpropionic acid 6, but the commercially available 4 is limited (eq. 2). ${ }^{3}$ Meerwein reactions of arylamine 5 with acrylonitrile in the presence of copper halide (I) or (II) catalyst gave $\alpha$-halo- $\beta$-arylpropionitrile 7 and then $\mathrm{LiAlH}_{4}$ reduction of 7 provided corresponding amine 8 . However, apperance of Sandmeyer reaction type product and removal of the undesired halogen group of 7 were problematic (eq. 3). ${ }^{4}$


The palladium-catalyzed coupling of aryl or vinyl halide with olefin, which was discovered by R. F. Heck in the late sixties, has been a convenient method for forming carboncarbon bonds in organic synthesis. ${ }^{5}$ The direction of addition of aryl halide to olefin appears to be sterically controlled.

However, in the case of $\alpha, \beta$-unsaturated carbonyl, addition of aryl halide generally takes place predominantly on the electronically demanding $\beta$-carbon. Even in the literature, many reaction examples of aryl halide with variety of olefins are reported, but reactions of aryl halide with acrylamide and their further reactions to 3-arylpropylamine are rare. ${ }^{6}$ Herein, we report a facile synthesis of $\mathbf{2}$ through three consequent steps; (1) Heck reactions of aryl halide and acrylamide, (2) palladium-catalyzed hydrogenation of 3arylacrylamide, and (3) $\mathrm{LiAlH}_{4}$ reduction of 3-arylpropionamide.

3-Arylacrylamide 11a, 11b, 11e were obtained in high yields from either aryl iodide $\mathbf{9}$ or bromide $\mathbf{1 0}$ under typical Heck reaction condition using $\mathrm{Pd}(\mathrm{OAc})_{2}$, tri-o-tolylyphosphine, and $\mathrm{Et}_{3} \mathrm{~N}$ in $\mathrm{MeCN} .{ }^{5}$ However, reaction of sterically bulky aryl bromide $\mathbf{1 0}$ having methyl substituent at C-2 or C-6 position (11c, 11d) was not completed within 2 days and gave low yields (Table 1). 3-Arylpropylamine $\mathbf{8}$ was obtained from 11 through conventional palladium-catalyzed hydrogenation followed by $\mathrm{LiAlH}_{4}$ reduction. Even though $\mathrm{LiAlH}_{4}$ reduction of $\mathbf{1 1 a}$ could give 8a directly, the yield was lower $(56 \%)$ than the combined yields $(90 \%, 86 \%)$ of two separated steps. Table 2 shows the synthesis of 3,3-diarypropylamine $\mathbf{1 3}$. The introduction of second aryl group to 11 was also done by Heck reaction conditions to provide 3,3-diaryl substituted acrylamides $\mathbf{1 2}$. The Heck reactions were slowly occurred at reflux condition in DMF or ODCB as moderate yields. Even though $\mathbf{1 2}$ might exist as regioisomeric mixture ( $E v s . Z$ ), we could not distinguish clearly whether $\mathbf{1 2}$ was isomeric mixture or not by ${ }^{1} \mathrm{H}$ NMR. 12 gave 3,3-diarylpropylamine $\mathbf{1 3}$ as described for $\mathbf{8}$. Finally, 3arylpropylamine $\mathbf{1 6}$ or $\mathbf{2 0}$ which has methyl group on aliphatic chain was provided from 14 or $\mathbf{1 7}$ (Scheme 1).

Table 1. Synthesis of 3-Arylpropylamines $\mathbf{8}$ from Arylhalides and Acrylamide

|  |  |  | $\frac{\mathrm{Pd}-\mathrm{C}, \mathrm{MeC}}{\mathrm{THF}}$ |  |
| :---: | :---: | :---: | :---: | :---: |
| 9 or 10 | 11 | (time, yield) | 11 to 8 (yield) |  |
|  |  |  | step (i) | step (ii) |
| $3,4-\mathrm{Me}_{2}-\mathrm{PhI}$ | 11a | 1h, $92 \%$ | 90\% | 86\% |
| $3-\mathrm{Me}, 4-\mathrm{F}-\mathrm{PhBr}$ | 11b | 24h, 92\% | 96\% | 79\% |
| 2,4,5-Me ${ }_{3}-\mathrm{PhBr}$ | 11c | 2days, 63\% | 93\% | 82\% |
| 2,3,5,6-Me4-PhBr | 11d | 2days, $25 \%$ | 87\% | 90\% |
| 1-Bromonaphthalene | 11e | 6h, 89\% | 96\% | 61\% |

Table 2. Synthesis of 3,3-Diarylpropylamine 13 from 3-Arylacrylamide $\mathbf{1 1}$ and Aryl iodide 9



Scheme 1. (a) $\mathrm{Pd}(\mathrm{OAc})_{2}$, Tri-o-tolylphosphine, $\mathrm{Et}_{3} \mathrm{~N}, \mathrm{CH}_{3} \mathrm{CN}$, reflux. (b) $\mathrm{H}_{2} / 10 \% \mathrm{Pd}-\mathrm{C}, \mathrm{MeOH}$. (c) $\mathrm{LiAlH}_{4}$, THF, r.t. (d) $\mathrm{NH}_{2} \mathrm{OH}-$ $\mathrm{HCl}, \mathrm{NaHCO}_{3}$.

In summary, we could obtain 3-arylpropylamine 8, 16, 20 and 3,3-diarylpropylamine $\mathbf{1 3}$ from aryl halide $\mathbf{9}, \mathbf{1 0}$ or $\mathbf{1 1}$ through three consequent steps including Heck reaction.

## Experimental Section

All reactions were carried out under $\mathrm{N}_{2}$ atmosphere unless otherwise noted. MeCN was distilled from $\mathrm{CaH}_{2}$ prior to use. Organic extracts or filtrates were washed with brine, dried over anhydrous $\mathrm{Na}_{2} \mathrm{SO}_{4}$, and concentrated in vacuo. Column chromatography was performed with Merck-EM Type 60 (230-400 mesh) silica gel (flash). ${ }^{1} \mathrm{H}$ NMR spectra were measured by Varian Gemini 200 MHz spectrometer. Chemical shifts are reported in ppm ( $\delta$ ) relative to TMS as internal standard. Mass spectrometric data determined by use of the electron impact (EIMS) method are reported as $\mathrm{m} /$ z (relative intensity). Melting points were uncorrected.

General method of Heck reaction. A mixture of aryl halide, acrylamide ( 1.1 equivalent of aryl halide), $\mathrm{Pd}(\mathrm{OAc})_{2}$ ( 1 to $4 \mathrm{~mol} \%$ of aryl halide), tri-o-tolylphosphine (4 to 10 $\mathrm{mol} \%$ of aryl halide), and $\mathrm{Et}_{3} \mathrm{~N}$ ( 1.1 to 1.5 equivalent of aryl halide) in MeCN, DMF, or ODCB was heated at reflux temperature. The reaction was monitored by TLC. The mixture was passed through a celite pad. Water was added and the mixture was extracted with EtOAc. The organic layer was washed with brine, dried over anhydrous $\mathrm{Na}_{2} \mathrm{SO}_{4}$, and concentrated under reduced pressure to give a crude solid which was recrystallized from $\mathrm{EtOAc} / \mathrm{n}$-hexane.

3-(3,4-Dimethylphenyl)acrylamide 11a. A mixture of 4-iodo- o-xylene ( $30.21 \mathrm{~g}, 0.13 \mathrm{~mol}$ ), acrylamide $(11.54 \mathrm{~g}, 0.16$ $\mathrm{mol}), \mathrm{Pd}(\mathrm{OAc})_{2}(0.29 \mathrm{~g}, 1.3 \mathrm{mmol})$, tri-o-tolylphosphine
$(1.58 \mathrm{~g}, 5.2 \mathrm{mmol})$, and $\mathrm{Et}_{3} \mathrm{~N}(23 \mathrm{~mL}, 0.16 \mathrm{~mol})$ in MeCN $(54 \mathrm{~mL})$ was heated at $100-105^{\circ} \mathrm{C}$ for 1 h . The mixture was passed through a celite pad. Water was added and the mixture was extracted with EtOAc. The organic layer was washed with brine, dried over anhydrous $\mathrm{Na}_{2} \mathrm{SO}_{4}$, and concentrated under reduced pressure to give a crude solid. The crude was recrystallized from $\mathrm{EtOAc} / \mathrm{n}$-hexane to give 11a ( $20.87 \mathrm{~g}, 92 \%$ ) as a white solid: mp $136-138{ }^{\circ} \mathrm{C} ;{ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 2.23\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3}\right), 2.24\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3}\right), 5.85(\mathrm{br} \mathrm{s}$, $1 \mathrm{H}, \mathrm{NH}), 6.05$ (br s, $1 \mathrm{H}, \mathrm{NH}$ ), 6.41 (d, $J=15.7 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{CH})$, 7.09 (d, $J=7.7 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{ArH}), 7.20(\mathrm{~d}, J=7.7 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{ArH})$, 7.25 (s, 1H, ArH), 7.56 (d, $J=15.7 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{CH}$ ); EIMS m/z $175\left(\mathrm{M}^{+}\right), 160,129,115$.

3-(4-Fuoro-3-methylphenyl)acrylamide 11b. Reaction of 5-Bromo-2-fluorotoluene ( $2.27 \mathrm{~g}, 12 \mathrm{mmol}$ ), acrylamide $(1.02 \mathrm{~g}, 14.4 \mathrm{mmol}), \operatorname{Pd}(\mathrm{OAc})_{2}(54 \mathrm{mg}, 0.24 \mathrm{mmol})$, tri- $o$ tolylphosphine ( $219 \mathrm{mg}, 0.72 \mathrm{mmol}$ ), and $\mathrm{Et}_{3} \mathrm{~N}(2.0 \mathrm{~mL}$, 14.4 mmol ) in $\mathrm{CH}_{3} \mathrm{CN}(10 \mathrm{~mL})$ was carried out for 24 h as described for 11a. The crude solid was recrystallized from $\mathrm{EtOAc} / \mathrm{n}$-hexane to give $\mathbf{1 1 b}(2.0 \mathrm{~g}, 92 \%)$ as a white solid: $\mathrm{mp} 130-131{ }^{\circ} \mathrm{C}$; ${ }^{1} \mathrm{H}$ NMR (DMSO-d ${ }_{6}$ ) $\delta 2.34\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3}\right)$, 6.58 (d, $J=16.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{CH}), 7.47$ (d, $J=16.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{CH})$, 7.18-7.59 (m, 3H, ArH); EIMS m/z (rel. intensity) 179 ( $\mathrm{M}^{+}$, 56), 178 (100), 164 (62), 163 (63), 135 (60), 133 (87), 115 (77).

3-(2,4,5-Trimethylphenyl)acrylamide 11c. Reaction of 5-Bromo-1,2,4-trimethylbenzene ( $3.0 \mathrm{~g}, 15.1 \mathrm{mmol}$ ), acrylamide $(1.18 \mathrm{~g}, 16.5 \mathrm{mmol}), \mathrm{Pd}(\mathrm{OAc})_{2}(68 \mathrm{mg}, 0.3 \mathrm{mmol})$, tri-$o$-tolylphosphine ( $275 \mathrm{mg}, 0.9 \mathrm{mmol}$ ), $\mathrm{Et}_{3} \mathrm{~N}(1.83 \mathrm{~g}, 18.1$ mmol ) in DMF ( 15 mL ) was heated at $140-150{ }^{\circ} \mathrm{C}$ for 2 days. The reaction mixture was passed through a celite pad and the filtrate was concentrated by vacuum distillation. Water was added and the mixture was extracted with EtOAc . The organic layer was washed with brine, dried over anhydrous $\mathrm{Na}_{2} \mathrm{SO}_{4}$, and concentrated under reduced pressure. The crude solid was recrystallized from EtOAc/n-hexane to give 11c ( $1.8 \mathrm{~g}, 63 \%$ ) as a white solid: mp 118-120.5 ${ }^{\circ} \mathrm{C} ;{ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 2.28\left(\mathrm{~s}, 6 \mathrm{H}, 2 \mathrm{CH}_{3}\right), 2.36(\mathrm{~s}, 3 \mathrm{H}$, $\mathrm{CH}_{3}$ ), $5.53\left(\mathrm{br} \mathrm{s}, 2 \mathrm{H}, \mathrm{NH}_{2}\right), 6.32(\mathrm{~d}, J=15.5 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{CH})$, $6.67(\mathrm{~s}, 1 \mathrm{H}, \mathrm{ArH}), 7.31(\mathrm{~s}, 1 \mathrm{H}, \mathrm{ArH}), 7.88(\mathrm{~d}, J=15.5 \mathrm{~Hz}$, $1 \mathrm{H}, \mathrm{CH})$.

3-(2,3,5,6-Tetramethylphenyl)acrylamide 11d. Reaction of 1-bromo-2,3,5,6-tetramethylbenzene ( $3.0 \mathrm{~g}, 14$ mmol ), acrylamide ( $1.10 \mathrm{~g}, 15.5 \mathrm{mmol}), \mathrm{Pd}(\mathrm{OAc})_{2}(63 \mathrm{mg}$, 0.28 mmol ), tri-o-tolylphosphine ( $0.26 \mathrm{~g}, 0.85 \mathrm{mmol}$ ), $\mathrm{Et}_{3} \mathrm{~N}$ $(1.71 \mathrm{~g}, 17 \mathrm{mmol})$ in DMF $(10 \mathrm{~mL})$ was heated at $140-150$ ${ }^{\circ} \mathrm{C}$ for 2 days as described for 11c. The crude solid was recrystallized from EtOAc/n-hexane to give 11d $(0.68 \mathrm{~g}$, $25 \%$ ) as a white solid: mp $216-217{ }^{\circ} \mathrm{C}$; ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta$ $2.19\left(\mathrm{~s}, 6 \mathrm{H}, 2 \mathrm{CH}_{3}\right), 2.26\left(\mathrm{~s}, 6 \mathrm{H}, 2 \mathrm{CH}_{3}\right), 5.60\left(\mathrm{br} \mathrm{s}, 2 \mathrm{H}, \mathrm{NH}_{2}\right)$, 5.93 (d, $J=16.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{CH}), 6.97$ (s, 1H, ArH), 7.82 (d, $J=16.1 \mathrm{~Hz}, \mathrm{ArCH})$.

3-Naphthalen-1-ylacrylamide 11e. Reaction of 1-bromonaphthalene ( $2.0 \mathrm{~g}, 9.7 \mathrm{mmol}$ ), acrylamide $(0.75 \mathrm{~g}, 10.6$ $\mathrm{mmol}), \mathrm{Pd}(\mathrm{OAc})_{2}(44 \mathrm{mg}, 0.19 \mathrm{mmol})$, tri-o-tolylphosphine $(176 \mathrm{mg}, 0.58 \mathrm{mmol})$, and $\mathrm{Et}_{3} \mathrm{~N}(1.72 \mathrm{~g}, 11.6 \mathrm{mmol})$ in $\mathrm{CH}_{3} \mathrm{CN}(25 \mathrm{~mL})$ was carried out for 6 h as described for

11a. The crude solid was recrystallized from $\mathrm{CH}_{2} \mathrm{Cl}_{2} /$ nhexane to give $\mathbf{1 1 e}(1.69 \mathrm{~g}, 89 \%)$ as a white soild: $\mathrm{mp} 177-$ $178.5{ }^{\circ} \mathrm{C}$; ${ }^{1} \mathrm{H}$ NMR (DMSO-d ${ }_{6}$ ) $\delta 6.65(\mathrm{~d}, J=15.7 \mathrm{~Hz}, 1 \mathrm{H}$, CH ), 7.20 (br s, 1H, NH2), 7.51-7.61 (m, 3H, ArH), 7.65 (br $\left.\mathrm{s}, 1 \mathrm{H}, \mathrm{NH}_{2}\right), 7.76-7.79(\mathrm{~m}, 1 \mathrm{H}, \mathrm{ArH}), 7.95-7.99(\mathrm{~m}, 2 \mathrm{H}$, ArH), 8.18-8.23 (m, 1H, ArH), $8.20(\mathrm{~d}, J=15.7 \mathrm{~Hz}, 1 \mathrm{H}$, CH); EIMS m/z (rel. intensity) 197 ( $\mathrm{M}^{+}, 19$ ), 155 (67), 154 (100).

General Method of Hydrgenation Reaction of Acrylamide. A mixture of acrylamide and $10 \% \mathrm{Pd} / \mathrm{C}(10 \mathrm{wt} \%$ of acrylamide) in MeOH was stirred under $\mathrm{H}_{2}$. The reaction mixture was passed through a celite pad and the filtrate was concentrated to give a crude propionamide which was recrystallized from $\mathrm{EtOAc} / \mathrm{n}$-hexane.

General Method of $\mathrm{LiAlH}_{4}$ Reduction of Propionamide. To a mixture of $\mathrm{LiAlH}_{4}$ in THF was added a solution of propionamide in THF, and the mixture was stirred at r.t. or heated at reflux temperature. $\mathrm{MeOH}, \mathrm{H}_{2} \mathrm{O}$ followed by 1 N NaOH solutions were added and the resulting mixture was passed through a celite pad. The filtrate was concentrated under reduced pressure and purified by vacuum distillation.
3-(3,4-Dimethylphenyl)propylamine 8a. A mixture of 11a ( $0.11 \mathrm{~g}, 0.63 \mathrm{mmol}$ ) and $10 \% \mathrm{Pd} / \mathrm{C}(0.02 \mathrm{~g})$ in $\mathrm{MeOH}(5$ mL ) was stirred under $\mathrm{H}_{2}$ balloon for 2 h . The reaction mixture was passed through a celite pad and the filtrate was concentrated to give a crude 3-(3,4-dimethylphenyl)propionamide $(0.10 \mathrm{~g}, 90 \%)$ as a white solid: $\mathrm{mp} 115-117{ }^{\circ} \mathrm{C} ;{ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 2.21\left(\mathrm{~s}, 6 \mathrm{H}, 2 \mathrm{ArCH}_{3}\right), 2.49(\mathrm{t}, J=7 \mathrm{~Hz}, 2 \mathrm{H}$, $\mathrm{CH}_{2}$ ), $2.88\left(\mathrm{t}, J=7 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right), 5.60(\mathrm{br} \mathrm{s}, 1 \mathrm{H}, \mathrm{NH}), 6.02$ (br s, 1H, NH), 6.89-7.25 (m, 3H, ArH).

To a mixture of $\mathrm{LiAlH}_{4}(10.17 \mathrm{~g}, 0.268 \mathrm{~mol})$ in THF (290 mL ) was added a solution of 3-(3,4-dimethylphenyl)propionamide ( $19.3 \mathrm{~g}, 0.109 \mathrm{~mol}$ ) in THF ( 160 mL ), and the mixture was heated at reflux temperature for 5 h . $\mathrm{MeOH}, \mathrm{H}_{2} \mathrm{O}$ followed by 1 N NaOH solutions were added and the resulting mixture was passed through a celite pad. The filtrate was concentrated under reduced pressure and purified by vacuum distillation to give $\mathbf{8 a}(15.3 \mathrm{~g}, 86 \%)$ : bp $140-150{ }^{\circ} \mathrm{C}(0.5$ $\mathrm{mmHg}) ;{ }^{1} \mathrm{H} \mathrm{NMR}\left(\mathrm{CDCl}_{3}\right) \delta 1.32\left(\right.$ br s, $\left.2 \mathrm{H}, \mathrm{NH}_{2}\right), 1.74$ (quint, $J=7 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}$ ), $2.23\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3}\right), 2.24(\mathrm{~s}, 3 \mathrm{H}$, $\left.\mathrm{CH}_{3}\right), 2.59\left(\mathrm{t}, J=7 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right), 2.72\left(\mathrm{t}, J=7 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right)$, 6.91-7.06 (m, 3H, ArH).

3-(4-Fuoro-3-methylphenyl)propylamine 8b. A mixture of 11b ( $1.4 \mathrm{~g}, 7.8 \mathrm{mmol}$ ) and $10 \% \mathrm{Pd} / \mathrm{C}(0.14 \mathrm{~g})$ in MeOH ( 20 mL ) was carried out for 24 h as described for $\mathbf{8 a}$ to give 3-(4-fuoro-3-methylphenyl)propionamide ( $1.36 \mathrm{~g}, 96 \%$ ) as a white solid: mp 93-94 ${ }^{\circ} \mathrm{C} ;{ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 2.23(\mathrm{~s}, 3 \mathrm{H}$, $\left.\mathrm{CH}_{3}\right), 2.48\left(\mathrm{t}, J=7.5 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right), 2.89(\mathrm{t}, J=7.5 \mathrm{~Hz}, 2 \mathrm{H}$, $\mathrm{CH}_{2}$ ), 5.40 (br s, $2 \mathrm{H}, \mathrm{NH}_{2}$ ), 6.84-7.01 (m, 3H, ArH); EIMS $\mathrm{m} / \mathrm{z}$ (rel. intensity) $181\left(\mathrm{M}^{+}, 37\right), 136$ (54), 123 (100).

Reaction of 3-(4-fuoro-3-methylphenyl)propionamide $(1.21 \mathrm{~g}, 6.2 \mathrm{mmol})$ and $\mathrm{LiAlH}_{4}(47 \mathrm{mg}, 12.4 \mathrm{mmol})$ was carried out as described for 8a, and the crude was purified by vacuum distillation to give $\mathbf{8 b}$ ( $820 \mathrm{mg}, 79 \%$ ): ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 1.35\left(\mathrm{br} \mathrm{s}, 2 \mathrm{H}, \mathrm{NH}_{2}\right), 1.71$ (quint, $J=7.3 \mathrm{~Hz}, 2 \mathrm{H}$, $\left.\mathrm{CH}_{2}\right), 2.23\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3}\right), 2.58\left(\mathrm{t}, \mathrm{J}=7.3 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right), 2.69$
(t, J=7.3 Hz, 2H, CH2), 6.83-7.00 (m, 3H, ArH); EIMS m/z (rel. intensity) 167 ( $\mathrm{M}^{+}, 4$ ), 166 (18), 150 (23), 135 (19).

3-(2,4,5-Trimethylphenyl)propylamine 8c. A mixture of $11 \mathrm{c}(1.79 \mathrm{~g}, 9.47 \mathrm{mmol})$ and $10 \% \mathrm{Pd} / \mathrm{C}(0.18 \mathrm{~g})$ in MeOH ( 20 mL ) was carried out for 24 h as described for 8a to give 3-(2,4,5-trimethylphenyl)propionamide ( $1.68 \mathrm{~g}, 93 \%$ ) as a white solid: mp $143-147{ }^{\circ} \mathrm{C}$; ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 2.18(\mathrm{~s}, 6 \mathrm{H}$, $2 \mathrm{CH}_{3}$ ), $2.24\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3}\right), 2.49\left(\mathrm{t}, J=7.3 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right), 2.90$ (t, J=7.3 Hz, 2H, CH 2 ), 5.34 (br s, $2 \mathrm{H}, \mathrm{NH}_{2}$ ), $6.90(\mathrm{~s}, 2 \mathrm{H}$, ArH); EIMS m/z (rel. intensity) 191 ( ${ }^{+}$, 74), 174 (45), 146 (29), 133 (100).

Reaction of 3-(2,4,5-trimethylphenyl)propionamide (1.63 $\mathrm{g}, 8.63 \mathrm{mmol}$ ) and $\mathrm{LiAlH}_{4}$ was carried out as described for 8a, and the crude was purified by column chromatography to give $8 \mathbf{c}(1.24 \mathrm{~g}, 82 \%)$ as a colorless oil: ${ }^{1} \mathrm{H} \mathrm{NMR}\left(\mathrm{CDCl}_{3}\right)$ $\delta 1.69$ (quint, $\left.J=7.3 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right), 2.16\left(\mathrm{~s}, 6 \mathrm{H}, 2 \mathrm{CH}_{3}\right), 2.34$ $\left(\mathrm{s}, 3 \mathrm{H}, \mathrm{CH}_{3}\right), 2.56\left(\mathrm{t}, J=7.0 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right), 2.75(\mathrm{t}, J=7.0 \mathrm{~Hz}$, $2 \mathrm{H}, \mathrm{CH}_{2}$ ), 6.90 (s, 2H, ArH); EIMS m/z (rel. intensity) 177 ( $\mathrm{M}^{+}, 7$ ). 160 (47), 145 (100), 133 (28).

3-(2,3,5,6-Tetramethylphenyl)propylamine 8d. A mixture of $11 \mathbf{d}(680 \mathrm{mg}, 3.49 \mathrm{mmol})$ and $10 \% \mathrm{Pd} / \mathrm{C}(70 \mathrm{mg})$ in $\mathrm{MeOH}(20 \mathrm{~mL}$ ) was carried out for 24 h as described for $\mathbf{8 a}$ to give 3-(2,3,5,6-tetramethylphenyl)propionamide ( 650 mg , $87 \%$ ) which was used for next step without further purification: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 2.24\left(\mathrm{~s}, 12 \mathrm{H}, 4 \mathrm{CH}_{3}\right), 2.39(\mathrm{t}, J=8.6$ $\mathrm{Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}$ ), $3.08\left(\mathrm{t}, J=8.6 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right), 5.38(\mathrm{br} \mathrm{s}, 2 \mathrm{H}$, $\mathrm{NH}_{2}$ ), 6.89 (s, 2H, ArH).

Reaction of 3-(2,3,5,6-tetramethylphenyl)propionamide ( $650 \mathrm{mg}, 3.38 \mathrm{mmol}$ ) and $\mathrm{LiAlH}_{4}$ was carried out as described for $\mathbf{8 a}$, and the crude was purified by vacuum distillation using Kugelrohr apparatus to give 8d ( 580 mg , $90 \%$ ) as a colorless oil: ${ }^{1} \mathrm{H} \operatorname{NMR}\left(\mathrm{CDCl}_{3}\right) \delta 1.65$ (quint, $\left.J=7.1 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right), 2.20\left(\mathrm{~s}, 6 \mathrm{H}, 2 \mathrm{CH}_{3}\right), 2.22\left(\mathrm{~s}, 2 \mathrm{CH}_{3}\right)$, $2.69\left(\mathrm{t}, J=7.1 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right), 2.83\left(\mathrm{t}, J=7.1 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right)$, 6.84 ( $\mathrm{s}, 1 \mathrm{H}, \mathrm{ArH}$ ).

3-Naphthalen-1-ylpropylamine 8e. A mixture of 11e $(1.69 \mathrm{~g}, 8.48 \mathrm{mmol})$ and $10 \% \mathrm{Pd} / \mathrm{C}(160 \mathrm{mg})$ in $\mathrm{MeOH}(20$ mL ) was carried out for 24 h as described for $\mathbf{8 a}$ to give 3-naphthalen-1-ylpropionamide ( $650 \mathrm{mg}, 87 \%$ ) which was used for next step without further purification: mp 99-101 ${ }^{\circ} \mathrm{C} ;{ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 2.48\left(\mathrm{t}, J=7.6 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right), 3.29(\mathrm{t}$, $J=7.6 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}$ ), $6.83\left(\mathrm{br} \mathrm{s}, 2 \mathrm{H}, \mathrm{NH}_{2}\right), 7.35-7.58(\mathrm{~m}, 4 \mathrm{H}$, ArH), 7.60-7.79 (m, 1H, ArH), 7.90-7.95 (m, 1H, ArH), 8.07-8.12 (m, 1H, ArH); EIMS m/z 199 ( ${ }^{+}$, 32), 153 (79), 141 (100).
Reaction of 3-naphthalen-1-ylpropionamide ( $1.60 \mathrm{~g}, 8.04$ $\mathrm{mmol})$ and $\mathrm{LiAlH}_{4}(603 \mathrm{mg}, 15.9 \mathrm{mmol})$ was carried out as described for $8 \mathbf{8 a}$, and the crude was purified by column chromatography to give $\mathbf{8 e}(910 \mathrm{mg}, 61 \%)$ as a colorless oil: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 1.88$ (quint, $\left.J=7.6 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right), 2.02$ (br s, $2 \mathrm{H}, \mathrm{NH}_{2}$ ), $2.80\left(\mathrm{t}, J=7.0 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right), 3.10(\mathrm{t}, J=7.6 \mathrm{~Hz}$, $2 \mathrm{H}, \mathrm{CH}_{2}$ ), 7.30-7.54 (m, 4H, ArH), 7.67-7.71 (m, 1H, ArH), 7.79-7.85 (m, 1H, ArH), 8.02-8.08 (m, 1H, ArH).

3-Phenyl-3-m-tolylacrylamide 12a. Reaction of 3-phenylacrylamide ( $2.2 \mathrm{~g}, 14.7 \mathrm{mmol}$ ) and iodobenzene in ODCB was carried out for 24 h as described for 11a to give 12a (2.6 $\mathrm{g}, 75 \%$ ): ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 2.33\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{ArCH}_{3}\right), 5.14$ (br s,
$1 \mathrm{H}, \mathrm{NH}$ ), 5.57 (br s, 1H, NH), 6.38 ( s, 1H, ArCH), 7.04-7.48 (m, 9H, ArH); EIMS m/z (rel. intensity) $237\left(\mathrm{M}^{+}, 63\right), 236$ (100), 178 (56), 115 (33).

3-(2,3-Dimethylphenyl)-3-phenylacrylamide 12b. A solution of 3-phenylacrylamide ( $1.5 \mathrm{~g}, 10.1 \mathrm{mmol}$ ), 3-iodo-$o$-xylene ( $2.8 \mathrm{~g}, 12.1 \mathrm{mmol}$ ), $\mathrm{Pd}(\mathrm{OAc})_{2}(45 \mathrm{mg}, 0.2 \mathrm{mmol})$, tri-o-tolylphosphine ( $185 \mathrm{mg}, 0.6 \mathrm{mmol}$ ), and $\mathrm{Et}_{3} \mathrm{~N}(1.2 \mathrm{~g}$, $12.2 \mathrm{mmol})$ in ODCB $(20 \mathrm{~mL})$ was heated at reflux temperature for 2 days. The reaction mixture was passed through a pad of celite and the filtrate was concentrated in vacuo. Water was added and the mixture was extracted with $\mathrm{CH}_{2} \mathrm{Cl}_{2}$. The organic layer was dried over anhydrous $\mathrm{Na}_{2} \mathrm{SO}_{4}$, concentrated under reduced pressure, and purified by column chromatography to give $\mathbf{1 2 b}(1.4 \mathrm{~g}, 55 \%)$ as a white solid: mp 138-140 ${ }^{\circ} \mathrm{C}$; ${ }^{1} \mathrm{H}$ NMR (DMSO-d $\mathrm{d}_{6}$ ) $\delta 2.18$ (s, $6 \mathrm{H}, \mathrm{CH}_{3}$ ), 6.01 (s, $1 \mathrm{H}, \mathrm{CH}$ ), 7.07-7.37 (m, 10H, NH2, ArH); EIMS m/z (rel. intensity) 251 ( $\mathrm{M}^{+}$, 22), 236 (90), 206 (100).

## 3-(3,4-Dimethylphenyl)-3-(4-fluoro-3-methylphe-

 nyl)acrylamide 12c. Reaction of 3-(4-fluoro-3-methylphenyl)acrylamide $\mathbf{1 1 b}$ ( $180 \mathrm{mg}, 1.00 \mathrm{mmol}$ ), 4-iodo-o-xylene ( $280 \mathrm{mg}, 1.2 \mathrm{mmol}$ ), $\mathrm{Pd}(\mathrm{OAc})_{2}(5 \mathrm{mg}, 0.02 \mathrm{mmol})$, tri- $-\mathrm{O}_{-}$ tolylphosphine ( $18.3 \mathrm{mg}, 0.06 \mathrm{mmol}$ ), and $\mathrm{Et}_{3} \mathrm{~N}(122 \mathrm{mg}$, 1.2 mmol ) in DMF ( 10 mL ) was carried out for 3 days as described for 12b to give 12c ( $270 \mathrm{mg}, 95 \%$ ) as a white solid: mp 99-100 ${ }^{\circ} \mathrm{C}$; ${ }^{1} \mathrm{H}$ NMR (DMSO-d ${ }_{6}$ ) $\delta 2.30$ (s, 9H, $3 \mathrm{CH}_{3}$ ), 6.43 ( $\mathrm{s}, 1 \mathrm{H}, \mathrm{CH}$ ), 6.94-7.22 (m, $8 \mathrm{H}, \mathrm{NH}_{2}, \mathrm{ArH}$ ); EIMS m/z (rel. intensity) 284 ( $\mathrm{M}^{+}, 26$ ), 283 (100), 282 (100), 286 (50), 267 (39), 239 (34), 133 (48).3-Phenyl-3-thiophen-3-yl-acrylamide 12d. Reaction of 3-thiophen-3-yl-acrylamide ( $1.46 \mathrm{~g}, 9.5 \mathrm{mmol}$ ) and iodobenzene was carried out in DMF for 3 days as described for 11b to give $\mathbf{1 2 d}(1.1 \mathrm{~g}, 51 \%)$ as a white solid: mp 131-133 ${ }^{\circ} \mathrm{C}$; ${ }^{1} \mathrm{H}$ NMR ( $\mathrm{CDCl}_{3}$ ) $\delta 5.30\left(\mathrm{br} \mathrm{s}, 2 \mathrm{H}, \mathrm{NH}_{2}\right), 6.42$ (s, $1 \mathrm{H}, \mathrm{CH}$ ), 6.88-7.50 (m, 8H, ArH); EIMS m/z (rel. intensity) 229 ( ${ }^{+}$, 95), 184 (100), 152 (37), 139 (26).

3-Phenyl-3-m-tolylpropylamine 13a. A mixture of 12a ( $2.6 \mathrm{~g}, 11 \mathrm{mmol}$ ) and $10 \% \mathrm{Pd} / \mathrm{C}$ in MeOH was carried out for 17 h as described for 8a to give 3-phenyl-3-m-tolylpropionamide ( $2.4 \mathrm{~g}, 91 \%$ ) as a white solid: ${ }^{1} \mathrm{H} \operatorname{NMR}\left(\mathrm{CDCl}_{3}\right) \delta$ $2.28\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3}\right), 2.91\left(\mathrm{~d}, 2 \mathrm{H}, J=7.7 \mathrm{~Hz}, \mathrm{CH}_{2}\right), 4.48(\mathrm{t}, 1 \mathrm{H}$, $J=7.7 \mathrm{~Hz}, \mathrm{CH}$ ), 5.29 (br s, 2H, NH2), 6.96-7.31 (m, 9H, ArH); EIMS m/z (rel. intensity) 239 ( $\mathrm{M}^{+}$, 54), 194 (49), 181 (100), 167 (65), 166 (70), 165 (73).

Reaction of 3-phenyl-3-m-tolylpropionamide $(2.4 \mathrm{~g}, 10$ mmol) and $\mathrm{LiAlH}_{4}$ was carried out as described for $\mathbf{8 a}$ to give 13a ( $2.24 \mathrm{~g}, 99 \%$ ): ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 1.20(\mathrm{br} \mathrm{s}, 2 \mathrm{H}$, $\mathrm{NH}_{2}$ ), 2.10-2.21 (m, 2H, CH2), $2.28\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3}\right), 2.63(\mathrm{t}$, $J=7.0 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{NCH}_{2}$ ), $3.95(\mathrm{t}, J=7.8 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{CH}), 6.94-7.25$ (m, 9H, ArH); EIMS m/z (rel. intensity) 225 ( $\mathrm{M}^{+}, 9$ ), 208 (51), 193 (100), 166 (72), 165 (75).

3-(2,3-Dimethylphenyl)-3-phenylpropylamine 13b. A mixture of $\mathbf{1 2 b}(800 \mathrm{mg}, 3.2 \mathrm{mmol})$ and $10 \% \mathrm{Pd} / \mathrm{C}$ in MeOH was carried out for 22 h as described for 8a to give 3-(2,3-dimethylphenyl)-3-phenylpropionamide ( $800 \mathrm{mg}, 98 \%$ ) as crude which was used for next step without further purification: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 2.18\left(\mathrm{~s}, 6 \mathrm{H}, \mathrm{CH}_{3}\right), 2.90(\mathrm{~d}, \mathrm{~J}=7.6$ $\left.\mathrm{Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right), 4.82(\mathrm{t}, J=7.6 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{CH}), 5.35(\mathrm{br} \mathrm{s}, 2 \mathrm{H}$,
$\mathrm{NH}_{2}$ ), 7.03-7.29 (m, 8H, ArH); EIMS m/z (rel. intensity) 253 ( $\mathrm{M}^{+}, 56$ ), 195 (99), 180 (100), 179 (94), 165 (68).

Reaction of 3-(2,3-dimethylphenyl)-3-phenylpropionamide ( $830 \mathrm{mg}, 3.3 \mathrm{mmol}$ ) and $\mathrm{LiAlH}_{4}$ was carried out as described for 8a to give 13b ( $800 \mathrm{mg}, 99 \%$ ): ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 1.84$ (br s, $2 \mathrm{H}, \mathrm{NH}_{2}$ ), 2.10-2.28 (m, $2 \mathrm{H}, \mathrm{CH}_{2}$ ), $2.18\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{ArCH}_{3}\right), 2.26\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{ArCH}_{3}\right), 2.70(\mathrm{t}, J=7.3 \mathrm{~Hz}$, $\left.2 \mathrm{H}, \mathrm{CH}_{2}\right), 4.29(\mathrm{t}, J=7.5 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{CH}), 7.02-7.33(\mathrm{~m}, 8 \mathrm{H}$, ArH); EIMS m/z (rel. intensity) 240 ( $\mathrm{M}^{+}$, 18), 208 (59), 207 (100), 179 (72), 165 (87).

## 3-(3,4-Dimethylphenyl)-3-(4-fluoro-3-methylphe-

nyl)propylamine 13c. A mixture of 12c $(250 \mathrm{mg}, 0.9$ mmol ) and $10 \% \mathrm{Pd} / \mathrm{C}$ in MeOH was carried out for 20 h as described for 8a to give 3-(3,4-dimethylphenyl)-3-(4-fluoro-3-methylphenyl)propionamide ( $240 \mathrm{mg}, 96 \%$ ) as a white solid: mp 100-101 ${ }^{\circ} \mathrm{C} ;{ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 2.21(\mathrm{~s}, 9 \mathrm{H}$, $\left.3 \mathrm{CH}_{3}\right), 2.89\left(\mathrm{~d}, J=7.6 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}\right), 4.42(\mathrm{t}, J=7.6 \mathrm{~Hz}, 1 \mathrm{H}$, CH ), 5.25 (br s, 2H, NH2 ), 6.85-7.08 (m, $6 \mathrm{H}, \mathrm{ArH}$ ); EIMS $\mathrm{m} / \mathrm{z}$ (rel. intensity) $285\left(\mathrm{M}^{+}, 42\right), 240$ (36), 228 (39), 227 (100), 225 (21), 212 (32), 221 (22).

Reaction of 3-(3,4-dimethylphenyl)-3-(4-fluoro-3-methylphenyl)propionamide ( $240 \mathrm{mg}, 0.84 \mathrm{mmol}$ ) and $\mathrm{LiAlH}_{4}$ was carried out as described for 8a to give 13c ( 190 mg , $83 \%):{ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 1.46$ (br s, $2 \mathrm{H}, \mathrm{NH}_{2}$ ), $2.15(\mathrm{~s}, 3 \mathrm{H}$, $\left.\mathrm{CH}_{3}\right), 2.20\left(\mathrm{~s}, 6 \mathrm{H}, 2 \mathrm{CH}_{3}\right), 2.05-2.15\left(\mathrm{~m}, 2 \mathrm{H}, \mathrm{CH}_{2}\right), 2.62(\mathrm{t}$, $J=7.2 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2}$ ), $3.87(\mathrm{t}, J=7.0 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{CH}), 6.87-7.04$ (m, 6H, ArH); EIMS m/z (rel. intensity) $277\left(\mathrm{M}^{+}, 6\right), 254$ (24), 240 (20), 239 (100), 197 (39), 176 (21).

3-Phenyl-3-thiophen-3-yl-propionamine 13d. A mixture of $\mathbf{1 2 d}(400 \mathrm{mg}, 1.92 \mathrm{mmol})$ and $10 \% \mathrm{Pd} / \mathrm{C}(50 \mathrm{mg})$ in $\mathrm{MeOH}(50 \mathrm{~mL})$ was carried out for 24 h as described for $\mathbf{8 a}$ to give 3-phenyl-3-thiophen-3-yl-propionamide ( 330 mg , $75 \%):{ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 2.83$ (dd, $J=14.5,7.8 \mathrm{~Hz}, 1 \mathrm{H}$, CH), 2.96 (dd, $J=14.5,7.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{CH}), 4.59$ (t, $J=7.7 \mathrm{~Hz}$, $1 \mathrm{H}, \mathrm{CH})$, 6.88-6.91 (m, 1H, ArH), 6.98-7.00 (m, 1H, ArH), 7.19-7.29 (m, 6H, ArH).

Reaction of 3-phenyl-3-thiophen-3-yl-propionamide (320 $\mathrm{mg}, 1.38 \mathrm{mmol}$ ) and $\mathrm{LiAlH}_{4}$ was carried out as described for 8a to give $\mathbf{1 3 d}(160 \mathrm{mg}, 54 \%)$ as an oil: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta$ 2.15-2.25 (m, $2 \mathrm{H}, \mathrm{CH}_{2}$ ), 2.64-2.71 (m, $4 \mathrm{H}, \mathrm{CH}_{2}$ and $\mathrm{NH}_{2}$ ), $4.09(\mathrm{t}, J=7.5 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{CH}), 6.87-6.90(\mathrm{~m}, 1 \mathrm{H}, \mathrm{ArH}), 6.97-$ 6.99 (m, 1H, ArH), 7.16-7.30 (m, 6H, ArH); EIMS m/z 217 ( $\mathrm{M}^{+}, 7$ ), 200 (80), 185 (27), 173 (61), 71 (100).

3-(3,4-Dimethylphenyl)-2-methyl-2-propenamide 15. Reaction of 4-iodo-o-xylene 9 ( $10.0 \mathrm{~g}, 43.1 \mathrm{mmol}$ ), methacrylamide $14(9.0 \mathrm{~g}, 107 \mathrm{mmol}), \mathrm{Pd}(\mathrm{OAc})_{2}(0.4 \mathrm{~g}, 1.8$ mmol ), tri- $o$-tolylphosphine ( $1.0 \mathrm{~g}, 3.3 \mathrm{mmol}$ ), and $\mathrm{Et}_{3} \mathrm{~N}(15$ $\mathrm{mL}, 107 \mathrm{mmol})$ in MeCN $(15 \mathrm{~mL})$ was carried out for 15 h as described for 11a. The crude was recrystallized (EtOAc/ n-hexane) to give $\mathbf{1 5}$ ( $6.3 \mathrm{~g}, 77 \%$ ) as a white solid: $\mathrm{mp} 84-86$ ${ }^{\circ} \mathrm{C} ;{ }^{1} \mathrm{H}-\mathrm{NMR}\left(\mathrm{CDCl}_{3}\right) \delta 2.11\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3}\right), 2.26(\mathrm{~s}, 6 \mathrm{H}$, $2 \mathrm{CH}_{3}$ ), $5.75(\mathrm{~s}, 1 \mathrm{H}, \mathrm{CH}), 5.94\left(\mathrm{br} \mathrm{s}, 2 \mathrm{H}, \mathrm{NH}_{2}\right), 7.11-7.35(\mathrm{~m}$, 3H, ArH); EIMS m/z (rel. intensity) 189 ( $\mathrm{M}^{+}, 56$ ), 188 (50), 174 (87), 144 (66), 128 (100), 115 (55), 91 (35), 77 (37).

3-(3,4-Dimethylphenyl)-2-methyl-2-propanamine 16. Reaction of 3-(3,4-dimethylphenyl)-2-methyl-2-propenamide 15 ( $5.4 \mathrm{~g}, 28.6 \mathrm{mmol})$ and $\mathrm{Pd} / \mathrm{C}(10 \%)$ in MeOH (160
mL ) was carried out for 3 h as described for 8a to give 3-(3,4-dimethylphenyl)-2-methyl-2-propanamide ( $5.4 \mathrm{~g}, 99 \%$ ) as a crude which was used for next step without further purification: mp 95-96 ${ }^{\circ} \mathrm{C}$; ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 1.18(\mathrm{~d}, J=6.0$ $\left.\mathrm{Hz}, 3 \mathrm{H}, \mathrm{CH}_{3}\right), 2.22\left(\mathrm{~s}, 6 \mathrm{H}, 2 \mathrm{CH}_{3}\right), 2.46-2.65\left(\mathrm{~m}, 2 \mathrm{H}, \mathrm{CH}_{2}\right)$, 2.88-2.94 (m, 1H, CH), 5.27 (br s, 1H, NH), 5.50 (br s, 1H, NH), 7.02-7.26 (m, 3H, ArH); EIMS m/z (rel. intensity) 191 $\left(\mathrm{M}^{+}, 73\right), 190$ (39), 176 (26), 159 (27), 146 (52), 119 (100).
Reaction of 3-(3,4-dimethylphenyl)-2-methyl-2-propanamide ( $5.4 \mathrm{~g}, 28 \mathrm{mmol}$ ) and $\mathrm{LiAlH}_{4}(2.0 \mathrm{~g}, 52.6 \mathrm{mmol})$ in THF was carried out as described for 8a to give 16 ( 4.5 g , $90 \%$ ) as an oil: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 0.87(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 3 \mathrm{H}$, $\mathrm{CH}_{3}$ ), 1.34 (br s, $2 \mathrm{H}, \mathrm{NH}_{2}$ ), 1.67-1.78 (m, 1H, CH), 2.22 (s, $\left.6 \mathrm{H}, 2 \mathrm{CH}_{3}\right), 2.24-2.35(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}), 2.44-2.69(\mathrm{~m}, 3 \mathrm{H}$, $\left.\mathrm{CH}_{2} \mathrm{CH}\left(\mathrm{CH}_{3}\right) \mathrm{CH}_{2}\right), 6.85-7.24$ (m, 3H, ArH).

4-(3,4-Dimethylphenyl)-3-buten-2-one 18. Reaction of 4-iodo-o-xylene ( $6.0 \mathrm{~g}, 25.9 \mathrm{mmol}$ ), methyl vinyl ketone $(2.8 \mathrm{~g}, 40.0 \mathrm{mmol}), \mathrm{Pd}(\mathrm{OAc})_{2}(0.4 \mathrm{~g}, 1.8 \mathrm{mmol})$, tri- $o-$ tolylphosphine ( $0.5 \mathrm{~g}, 1.8 \mathrm{mmol}$ ), and $\mathrm{Et}_{3} \mathrm{~N}(15 \mathrm{~mL}, 107$ mmol ) in MeCN ( 15 mL ) was carried out for 6 h as described for 11a. The crude was purified by column chromatography (EtOAc:n-hexane $=1: 4$ ) to give $\mathbf{1 8}(4.3 \mathrm{~g}, 96 \%)$ as a white solid: $\mathrm{mp} 50-51{ }^{\circ} \mathrm{C}$; ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 2.30(\mathrm{~s}$, $6 \mathrm{H}, 2 \mathrm{CH}_{3}$ ), $2.38\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{COCH}_{3}\right), 6.68(\mathrm{~d}, J=16.4 \mathrm{~Hz}, 1 \mathrm{H}$, CH ), 7.15-7.33 (m, 3H, ArH), 7.48 (d, $J=16.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{CH}$ ); EIMS m/z (rel. intensity) 174 ( $\mathrm{M}^{+}, 14$ ), 159 (100), 131 (28), 115 (37), 91 (42), 77 (19).
4-(3,4-Dimethylphenyl)-3-butanone oxime 19. Reaction of 4-(3,4-dimethylphenyl)-3-buten-2-one $\mathbf{1 8}$ ( $4.0 \mathrm{~g}, 23.0$ $\mathrm{mmol})$ and $\mathrm{Pd} / \mathrm{C}(10 \%)$ in EtOAc $(60 \mathrm{~mL})$ was carried out for 3 h as described for 8a to give 4-(3,4-dimethylphenyl)-3butanone ( $3.9 \mathrm{~g}, 96 \%$ ): ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 2.15(\mathrm{~s}, 3 \mathrm{H}$, $\mathrm{COCH}_{3}$ ), 2.24 (s, $3 \mathrm{H}, \mathrm{CH} 3$ ), 2.25 (s, $3 \mathrm{H}, \mathrm{CH}_{3}$ ), 2.71-2.89 (m, 4H, $\mathrm{CH}_{2} \mathrm{CH}_{2}$ ), 6.91-7.08 (m, 3H, ArH); EIMS m/z (rel. intensity) $176\left(\mathrm{M}^{+}, 40\right), 133$ (84), 119 (100), 105 (20), 84 (24), 77 (20).

A mixture of 4-(3,4-dimethylphenyl)-3-butanone (3.9 g, 22.1 mmol ), hydroxylamine hydrochloride ( $3.1 \mathrm{~g}, 44.6$ $\mathrm{mmol})$, and $\mathrm{NaHCO}_{3}(3.7 \mathrm{~g}, 44.2 \mathrm{mmol})$ in a mixture solvent of $\mathrm{MeOH} / \mathrm{H}_{2} \mathrm{O}(25 \mathrm{~mL} / 45 \mathrm{~mL})$ was stirred for 17 h . The mixture was filtered and the filtrate was concentrated under
reduced pressure to give $19(3.9 \mathrm{~g}, 92 \%)$ as a solid: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 1.92\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{COCH}_{3}\right), 2.22\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3}\right), 2.23(\mathrm{~s}$, $3 \mathrm{H}, 2 \mathrm{CH}_{3}$ ), $2.48\left(\mathrm{t}, J=7.8 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{CH}_{2} \mathrm{C}(\mathrm{NOH})\right.$ ), 2.76 (t, $J=7.5 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{CH}_{2} \mathrm{C}(\mathrm{NOH})$ ), 6.92-7.06 (m, 3 H , ArH); EIMS m/z (rel. intensity) 191 ( ${ }^{+}$, 14), 174 (12), 159 (14), 133 (41), 119 (100), 115 (12), 91 (28).

3-(3,4-Dimethylphenyl)-1-methylpropylamine 20. To a solution of 4-(3,4-dimethylphenyl)-3-butanone oxime 19 $(3.9 \mathrm{~g}, 20.4 \mathrm{mmol})$ in THF $(80 \mathrm{~mL})$ was added $\mathrm{LiAlH}_{4}(1.5$ $\mathrm{g}, 40.0 \mathrm{mmol}$ ) and stirred at r.t. for 12 h . Normal workup as described for 8a gave 20 ( $3.2 \mathrm{~g}, 90 \%$ ) as an oil: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right) \delta 1.15\left(\mathrm{~d}, J=6.3 \mathrm{~Hz}, 3 \mathrm{H}, \mathrm{CH}_{3}\right), 1.68(\mathrm{q}, J=7.7 \mathrm{~Hz}$, $\left.2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{CH}_{2} \mathrm{CH}\left(\mathrm{CH}_{3}\right) \mathrm{NH}_{2}\right), 2.22\left(\mathrm{~s}, 6 \mathrm{H}, 2 \mathrm{CH}_{3}\right), 2.56-2.63$ ( $\mathrm{m}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{CH}_{2} \mathrm{CH}\left(\mathrm{CH}_{3}\right) \mathrm{NH}_{2}$ ), 2.89-3.02 (m, $1 \mathrm{H}, \mathrm{CH}$ ), 6.92-7.05 (m, 3H, ArH); EIMS m/z (rel. intensity) $177\left(\mathrm{M}^{+}\right.$, 5), 160 (48), 145 (54), 119 (51), 105 (16), 91 (26), 85 (37), 77 (21).

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