High-Performance, Flexible Enzymatic Glucose Biosensor Based on ZnO Nanowires Supported on a Gold-Coated Polyester Substrate

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ABSTRACT The present work demonstrates the fabrication and performance of an enzymatic glucose biosensor based on ZnO nanowires (NWs) deposited on a Au-coated polyester (PET) substrate. Electrodeposition of ZnO NWs on the conducting PET substrate was carried out at 70 °C in an aqueous electrolyte consisting of zinc nitrate mixed with potassium chloride. Glucose oxidase (GOx) was subsequently immobilized on the as-synthesized ZnO NWs, and the electrocatalytic properties of GOx-immobilized ZnO NWs were evaluated by amperometry. The resulting GOx/ZnO-NWs/Au/PET bioelectrode exhibits excellent electrocatalytic performance with a high sensitivity of 19.5 µA mM⁻¹ cm⁻², a low Michaelis-Menten constant of 1.57 mM, and a fast response time of <5 s for the amperometric detection of glucose. The present study illustrates the feasibility of realizing light-weight, flexible, high-performance sensing devices using ZnO NWs.

KEYWORDS: glucose biosensor • zinc oxide • electrodeposition • plastic substrate • nanowires • electron microscopy

1. INTRODUCTION Biosensors are important and essential devices in the present day-to-day clinical applications and environmental monitoring of pathogens and toxins (1–3). In recent years, major developments have been made to increase the sensor performance by incorporating various nanostructured materials (2, 4–10). The inherently larger surface areas of nanomaterials offer a higher enzyme loading, which could dramatically improve the sensor activity. Furthermore, nanomaterials can be used to incorporate the activity of enzymes within its local nano-to-microscale environment, thereby enhancing the electron transfer between the active sites of the enzymes and the electrode (11). Of the several nanostructured materials that have been tested for biosensing applications, ZnO represents an excellent material with a high isoelectric point (of 9.5) that allows easy immobilization of an enzyme (with a low isoelectric point) through electrostatic interaction (12). Furthermore, its high chemical stability and non-toxic nature, as well as its biocompatibility and high electron transfer capability make ZnO a promising material for building an enzymatic sensor by immobilizing the appropriate biomolecules without electron mediators. Such type of ZnO-based biosensors can also be used to further develop implantable biosensing systems (12–15). Development of improved, low-cost glucose sensing devices will therefore have an enormous impact on a significant human population for future generations. In recent studies, ZnO or other nanomaterials have been deposited usually on a Au or Au-coated silicon or glass or other hard substrate, which was then used as a sensing device for glucose detection upon appropriate functionalization (1, 11, 12). Devices based on plastic substrates represent the next technological challenges to reduce the weight and cost. In the present work, we demonstrate a working enzymatic glucose sensor based on ZnO nanowires (NWs) electrochemically deposited on a Au-coated polyester (PET) substrate. Glucose oxidase (GOx) has been immobilized on the ZnO NWs by simple physical adsorption, and the glucose sensing performance of the resulting GOx/ZnO-NWs/Au/PET bioelectrode has been characterized. The GOx/ZnO-NWs/Au/PET bioelectrode is found to be very sensitive to glucose, and it exhibits a very small Michaelis–Menten constant (1.57 mM) and fast response (<5 s).

2. EXPERIMENTAL DETAILS Figure 1 shows a schematic diagram of the bioelectrode fabricated in the present work. A flexible PET substrate (1 × 1 mm², 0.2 mm thick) was first coated with a 2 nm thick Au layer by using a magnetron sputter-coater (Denton Desk II). The Au-coated PET substrate was then used as the working electrode for depositing ZnO NWs electrochemically in a conventional three-electrode cell with a Ag/AgCl reference electrode and a Pt wire as the counter electrode. A CH Instruments 660A electrochemical workstation was employed for the electrodeposition of ZnO NWs by amperometry at a constant applied potential of −0.6 V (with reference to the Ag/AgCl electrode) at 70 °C in an electrolyte of 1 mM Zn(NO₃)₂·6H₂O mixed with 100 mM KCl supporting electrolyte. The as-grown ZnO NW film was characterized by field emission scanning electron micros-
copy (SEM), transmission electron microscopy (TEM), and glancing-incidence X-ray diffraction (GIXRD). The ZnO-NWs/Au/PET sample was then dipped in a solution of GOx (Fluka, 1 mg/mL) prepared in a 50 mM phosphate buffer saline (PBS) solution mixed with Nafion (5%) and left soaking overnight to allow GOx immobilization to take place. Nafion is known to be used as a covering network, which provides a biocompatible environment to the enzyme without interfering with the biosensor (17, 18). Subsequently, the sample was washed thoroughly several times with the PBS solution to remove excess GOx. The glucose sensing properties of the resulting GOx/ZnO-NWs/Au/PET bioelectrode were studied by an amperometric method, in which the amperometric response was measured upon successive increases in glucose concentration (at steps of 0.020, 0.050, or 0.100 mM) in the PBS solution under constant stirring.

3. RESULTS AND DISCUSSION

Figure 2a shows the SEM image of ZnO NWs electrodeposited on the Au-coated PET substrate at 70 °C in an electrolyte of 1 mM Zn(NO₃)₂·6 H₂O mixed with 100 mM KCl. The ZnO NWs appear to grow near-perpendicularly to the Au-coated PET substrate with a uniform distribution over the substrate. The cross-sections of the Zn NWs also appear to be homogeneous with an average diameter of 70-80 nm (and a small size distribution). The corresponding average length of these NWs is measured to be ~300 nm from the low-magnification TEM image shown in Figure 2b (left inset). The high-resolution TEM image (Figure 2b) clearly shows a two-dimensional lattice pattern with an interlayer spacing of 2.6 Å, indicating the highly crystalline nature of the electrodeposited ZnO NWs and their c-axis growth along the (0001) plane. The corresponding selected area electron diffraction shows the spot diffraction pattern (Figure 2b, right inset) depicting the single-crystalline nature and [0001] growth direction of the ZnO NW (19, 20).

Figure 3 shows the corresponding GIXRD pattern of ZnO NWs electrodeposited on the Au-coated PET substrate. The positions of the observed major XRD features (Figure 3a) are well matched to those of the reference wurtzite structure of ZnO (JDPDS 01-070-2551) (21) shown in Figure 3b. The weaker XRD features marked with asterisks belong to the underlying Au-coated PET substrate. The strongest peak located at 34.45° is attributed to the (002) plane of ZnO, in good accord with the well-known observation that one-dimensional ZnO nanostructures (including nanowires and nanorods) prefer to grow along the c-axis, i.e., in the [002] direction (normal to the substrate) (22).

The efficiency of the GOx/ZnO-NWs/Au/PET bioelectrode is evaluated by an amperometric method, and the corresponding performance data were compared with other nanomaterial-based glucose sensors reported in the literature in Table 1. Figure 4 shows a typical steady-state amperometric response of the GOx/ZnO-NWs/Au/PET bioelectrode on successive increase in glucose concentrations with different steps (0.02, 0.05, and 0.1 mM) in a 1 mM PBS solution (pH 7.4), at an applied potential of 0.8 V. During the electrochemical process, the GOx enzyme immobilized on the ZnO NWs catalyses the oxidation reaction of glucose to gluconolactone and hydrogen peroxide. Subsequently, hydrogen peroxide is oxidized causing an increase in current.

FIGURE 1. Schematic diagram of GOx/ZnO-NWs/Au/PET bioelectrode used in the present study for glucose monitoring. The Au-coated PET substrate is deposited with ZnO nanowires (NWs) immobilized with glucose oxidase (GOx) in a phosphate buffer saline solution mixed with Nafion.

FIGURE 2. (a) SEM image and (b) high-resolution TEM image of ZnO nanowires electrodeposited on a Au-coated PET substrate at 70°C. The insets show the corresponding low-magnification TEM image (left) and selected area electron diffraction pattern (right).

FIGURE 3. Glancing-incidence XRD spectra of (a) ZnO nanowires electrodeposited on Au-coated PET substrate at 70°C. The crystallographic identifications of the ZnO peaks are labeled in accord with (b) the reference spectrum for ZnO (JCPDS 01-070-2551). Features arising from the Au-coated PET substrate are marked by asterisks.
Table 1. Comparison of the Amperometric Glucose Biosensors Based on Various Glucose-Oxidase-Modified Nanomaterials on Different Substrates

<table>
<thead>
<tr>
<th>working electrode</th>
<th>sensitivity ($\mu$A mM$^{-1}$ cm$^{-2}$)</th>
<th>Michaelis–Menten constant (mM)</th>
<th>detection limit (µM)</th>
<th>response time (s)</th>
<th>reference</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZnO NWs on Au-coated PET</td>
<td>19.5</td>
<td>1.57</td>
<td>&lt;50</td>
<td>&lt;5</td>
<td>this work</td>
</tr>
<tr>
<td>ZnO nanorods on Au</td>
<td>25.1</td>
<td>2.9</td>
<td>10</td>
<td>&lt;5</td>
<td>(15)</td>
</tr>
<tr>
<td>ZnO nanocombs on Au</td>
<td>15.33</td>
<td>2.19</td>
<td>20</td>
<td>&lt;10</td>
<td>(12)</td>
</tr>
<tr>
<td>carbon-decorated ZnO NWs on Ti</td>
<td>35.3</td>
<td>1.54</td>
<td>1.0</td>
<td>5</td>
<td>(23)</td>
</tr>
<tr>
<td>ZnO nanonails on Au</td>
<td>24.61</td>
<td>14.7</td>
<td>5.0</td>
<td>&lt;10</td>
<td>(11)</td>
</tr>
<tr>
<td>ZnO:Co nanoclusters on Au and Ti coated PET</td>
<td>15.3</td>
<td>21</td>
<td>20</td>
<td>N/A</td>
<td>(24)</td>
</tr>
<tr>
<td>glassy carbon/carbon nanotubes with Pt nanoparticles</td>
<td>2.11</td>
<td>N/A</td>
<td>0.5</td>
<td>3</td>
<td>(6)</td>
</tr>
<tr>
<td>CeO$_2$ on Au-coated glass</td>
<td>0.00287</td>
<td>0.01355</td>
<td>12.0</td>
<td>&lt;5</td>
<td>(4)</td>
</tr>
<tr>
<td>CdS nanoparticles on graphite</td>
<td>7.0</td>
<td>5.1</td>
<td>0.05</td>
<td>N/A</td>
<td>(25)</td>
</tr>
</tbody>
</table>

[via the reaction $H_2O_2 \rightarrow 2H^+ + O_2 + 2e^-$.] Evidently, the successive increase in glucose concentration at 0.02 mM increments induces negligible change in the oxidation current, while a discernible increase in the response current is observed with the increase in glucose concentration at 0.05 mM increments (Figure 4). On the other hand, a significant increase in the response current is found with the increase in glucose concentration at 0.1 mM increments. The time needed to reach a steady-state current upon addition of glucose is found to be less than 5 s, which indicates a good electrocatalytic performance and a fast electron exchange response of the GOx/ZnO-NWs bioelectrode. The detection limit for the GOx/ZnO-NWs/Au/PET bioelectrode is found to be 0.05 mM based on a signal-to-noise ratio of 5.

To evaluate the useful working detection range for the GOx/ZnO-NWs/Au/PET bioelectrode, we repeat the amperometric response measurement for a more extended set of glucose concentrations. Figure 5a shows the calibration curve that clearly exhibits a linear dependence of the response current on the glucose concentration at low concentration over a larger range, 0.2–2.0 mM. With increasing glucose concentration above 2.0 mM, the response current appears to reach a saturated value (below 6 µA) because of the saturation of enzyme active sites at a higher glucose concentration. From the slope of the linear portion of the calibration curve and the working area of bioelectrode, a very high sensitivity of 19.5 µA mM$^{-1}$ cm$^{-2}$ is calculated for the GOx/ZnO-NWs/Au/PET bioelectrode. Indeed, this value is found to be higher than many of other nanomaterial-based biosensors reported previously (Table 1). The high sensitivity obtained in the present work indicates the excellent affinity for GOx immobilization, high electrocatalytic activity, and good biocompatibility of electrochemically synthesized ZnO NWs. The apparent Michaelis–Menten constant ($K_{mapp}$), which is a measure of the enzyme-substrate kinetics of the glucose biosensor, can be calculated from the Lineweaver-Burk equation, i.e., $1/V = (K_{mapp}/V_{max})(1/S) + 1/V_{max}$, where $V_{max}$ is the maximum reaction velocity obtained from the Lineweaver-Burk plot and S is the surface concentration. The $K_{mapp}$ value calculated from the Lineweaver-Burk plot (Figure 5b) for the GOx/ZnO-NWs/Au/PET bioelectrode is 1.57 mM, which is considerably smaller than most of the reported nanomaterial-based enzymatic glucose sensors (Table 1), again confirming the excellent GOx enzyme affinity on the ZnO NWs. This is likely due to the biocompatible nature and larger surface area of the ZnO NWs that provide a suitable microenvironment for higher GOx loading. Furthermore, the positively charged ZnO NWs tend to bind strongly with the negatively charged GOx through electrostatic attraction. We illustrate in the present work that these favorable properties

![FIGURE 4. Amperometric response of GOx/ZnO-NWs/Au/PET bioelectrode with successive increase in glucose concentration at different increments (0.02, 0.05, and 0.1 mM) in a 1 mM PBS buffer solution at an applied potential of 0.8 V (vs. Ag/AgCl, 3M KCl reference electrode).](image1)

![FIGURE 5. (a) Calibration curve, and (b) the corresponding Lineweaver–Burk plot of GOx/ZnO-NWs/Au/PET bioelectrode over an extended concentration range.](image2)
of ZnO NWs can be harnessed for biosensor applications. The present sensor is found to be quite stable and only a slight decrease in the activity (less than 5%) is observed after 7 days. Unlike most of the previous studies where Au substrate is used for fabricating bioelectrodes for glucose-sensing application (Table 1), the use of Au-coated PET substrate offers important commercial advantages of lower cost and improved portability of light-weight and flexibility.

4. SUMMARY

In the present work, we demonstrate the performance of a light-weight, flexible glucose-sensing bioelectrode based on ZnO NWs electrochemically deposited on a Au-coated PET substrate. Direct electrodeposition offers a simple, one-step procedure to produce uniformly distributed, vertically oriented ZnO NWs on a flexible Au-coated PET substrate. Using an amperometric method, the GOx/ZnO-NWs/Au/PET bioelectrode is found to exhibit excellent and fast glucose-sensing performance, with a high sensitivity of 19.5 µA mM$^{-1}$ cm$^{-2}$ and a low Michaelis–Menten constant of 1.57 mM, making ZnO NW-based biosensors promising candidates for future commercialization.

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REFERENCES AND NOTES

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